

Date: Thursday, 24/07/2008 8:24:44 AM
User: Melanie Fauteux

Process Sheet

Duplicate

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: AFT ADJUSTABLE BLADE SUPPORT ASSY		
Job Number	: 40609 -2						
Estimate Number	: 13434						
P.O. Number	:			Part Number	: PB674300117		
This Issue	: 24/07/2008	S.O. No.	:	Drawing Number	: B6743001 P.7		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: 17/07/2008	Type	: LARGE FAB ASSY	Drawing Revision	: B1		
Previous Run	:			Material	:		
Written By	:			Due Date	: 24/07/2008	Qty:	5
Checked & Approved By	: MF 08-07-24			Um:	Ea		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PB6743001259	Inner Tube  Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Inner Tube batch: <u>340578</u>
2.0	PB6743001249	Inner Tube Bushing  Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Inner Tube Bushing batch: <u>m10591</u>
3.0	PB6743001253	Gusset  Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Gusset batch: <u>340045=2</u> <u>40717=3</u>
4.0	PB6743001254	Gusset  Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Gusset batch: <u>340053</u>
5.0	PB674300171	PB67-43001-71  Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) PB67-43001-71 batch: <u>340027</u>





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Part Number: PB674300117

Job Number:



Seq. #: Machine Or Operation:

Description :

START TIME:

1-00
1-

(Sx)

OVEN TEMPERATURE:

320
00

FINISH TIME:

1-30

m/f 08/07/31

14.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

F/f 08/07/31

(5)

15.0 PB674300173

20 Degree Cover Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

20 Degree Cover Plate

batch: 40094

was
done for
2 only

08.08.26

16.0 PB674300183

PB67-43001-83



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

PB67-43001-83

batch: 40096

per
split

08.08.26

17.0 MS27039110

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Screw

batch: 18834

08.08.26

18.0 NAS1149F0316P

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

WASHER

batch: 106242

08.08.26

19.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

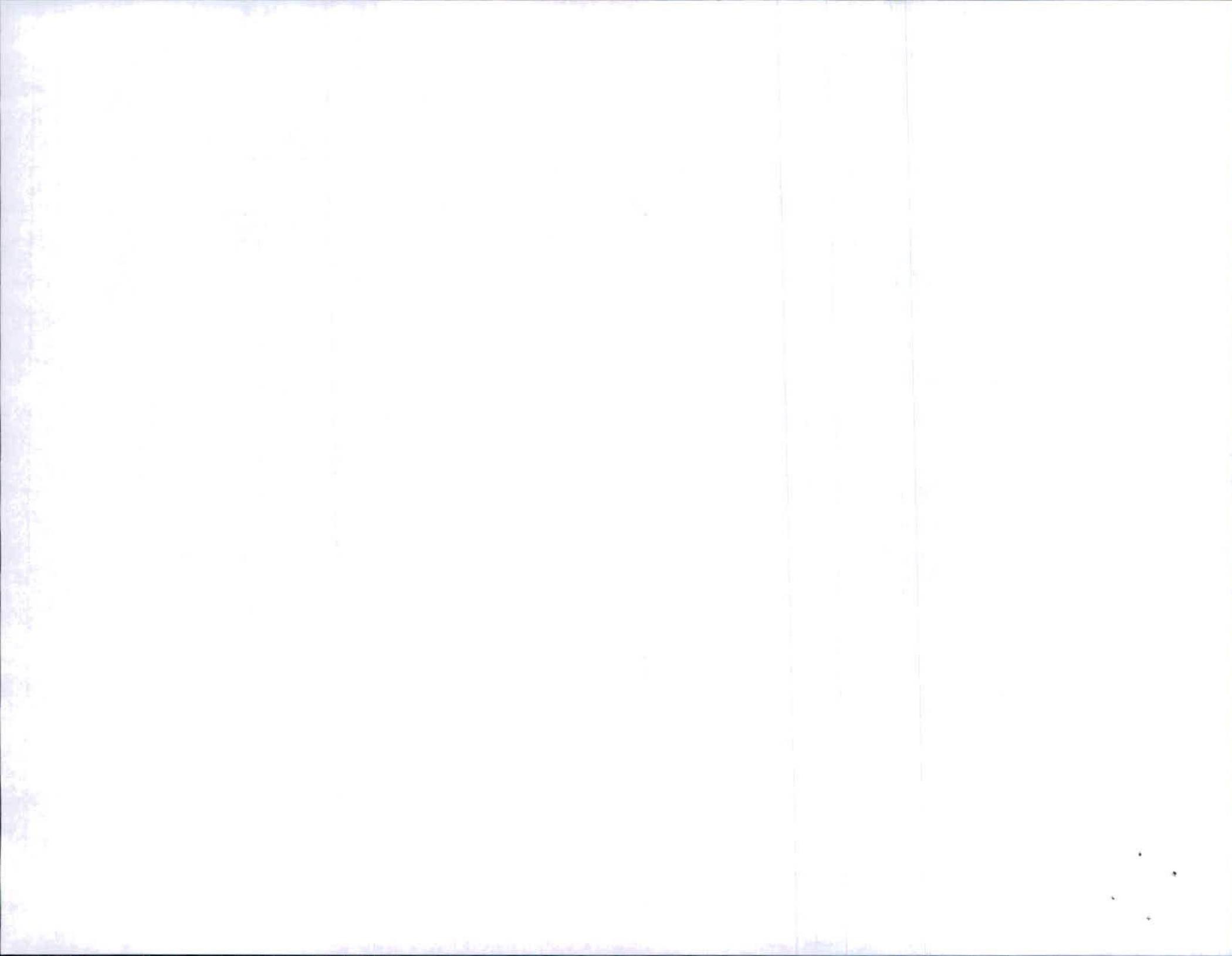


Comment: SMALL & MEDIUM FAB RESOURCE 1

1- match drill cover to existing holes in support

2- assemble as per dwg

08.08.26



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Part Number: PB674300117

Seq. #:

Machine Or Operation:

20.0 QC5



Description :

INSPECT WORK TO CURRENT STEP

Suski023 (RZ)



Comment: INSPECT WORK TO CURRENT STEP

21.0 PACKAGING 1



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

22.0 QC21

carl Suski023 (RZ)

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion

MW 68-1023

